



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2011-101
Job Sheet 199796



Part No: D2011-101

Job Qty: 12 pcs

Part Name: Mirror 6"



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/3/19

Job Tracking No:

Due Date: 9/17/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV G IPP: J 04.09.15 Added Steps 5-7 KJ/JLM IPP: K 05.12.15 chg black sikaflex for white EC IPP L 08.11.06 new drawing EC verify: DD IPP: M 08.12.19 Added step 3 KJ Verified by: LL IPP rev N 10.01.13 added wrap per ncr09-118 EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
100	Purchasing	12 pcs		9/17/19	0.00	0.00	Purchasing - 1	
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	12 pcs		9/17/19	0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	



Container No: S213934



Part: D2011-101

Job No: 199796

Serial No/Batch: S213934

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/18/19

Plex 9/3/19 8:29 AM Dart.Lavoie.Chantal

					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120	QC 6	12 pcs	9/17/19	0.00 0.00	QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	OCT 0 9 2019 DAS 40 9-89
					QC 6 - 81	
130	Small Fab - 2 - B4B	12 pcs	9/17/19	0.00 1.36	Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	DAS 58 OCT 2 4 2019 0.89
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
					Small Fab - 8 - B4B	
140	QC 5	12 pcs	9/17/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	OCT 2 5 2019 DAS 68 9-89
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
150	Packaging 3-1 - Stock - B4B	12 pcs ✓	9/17/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B ✓	ST384
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Plex 9/3/19 8:29 AM Dart.Lavoie.Chanta	

Oscar

OCT 2 5 2019

				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA	12 pcs ✓	9/17/19	0.00 0.00	QC 21 - SA - 21 ✓	57384
				QC 21 - SA - 70	21
				QC 21 - SA - 53	21
Part Op 100 - Purchasing - Issue P/O: _____ Mirror P/N: 28663 supplier: B C INDUSTRIAL Descriptions: 110 - Receive & Inspect for Damage & Mat'l Certs - Ensure material certification is attached 120 - QC6- All purchased or subcontracted products 130 - Small Fab - 1- Wrap mirror with plastic wrap 2- Discard Hardware & Install new hardware loosely 3- Crimp stud as per Dwg D2011 140 - QC5- Inspect part completeness to step on W/O - 4- Test assembly to 50lbs pull test after 24 hours 150 - Identify as per dwg & Stock Location: 160 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
28663	Mirror 6" D2011-101	12 Ea (1 ea)	100-Purchasing	5713933	
D2829	Threaded Stud	12 pcs (1 ea)	130-Small Fab - 2 - B4B	5224883	
D3014-1	Lock Nut	12 pcs (1 ea)	130-Small Fab - 2 - B4B	5157961	
NAS1149D0416J	Washer	12 Ea (1 ea)	130-Small Fab - 2 - B4B	51131511-1	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Purchasing	28663	12	0	0	
130-Small Fab - 2 - B4B	D2829	12	17	0	
	D3014-1	12	50	0	
	NAS1149D0416J	12	1,793	0	
Part Specifications					
Specifications could not be found.					

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044412



Supplier: BCI001-VC
B C Industrial
14 Old Forest
Kirkland
QC
H9J 2Z8 Canada
Phone: 514-585-8907

PO No: POHB044412

PO Date: 9/3/19

Due Date: 9/16/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

SEP 04 2019

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	199796	28663			Mirror 6" D2011-101 as per dwg D2011 REV. G receive ea	Firmed -		9/16/19	12 Ea	0 Ea	12 Ea	\$20.65/Ea	\$247.80
						X12			SEP 13 2019		SEP 16 2019		OP
2	199794	12183			Grote Mirror D3439-101 as per dwg D3439 Rev.B receive pcs	Firmed -		9/16/19	12 pcs	0 pcs	12 pcs	\$18.40/pcs	\$220.80
						X12			SEP 13 2019				OP
Grand Total:													\$468.60

DAS
40
8-89

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 9/3/19 1:42 PM Dart.Lavoie.Chantal

Sept 11 2019

Packing Slip

PS190911DA

Livrer a/Ship to:

Dart Aerospace Ltd
1270 Aberdeen
Hawksbury, Ont
K6A 1K7

Votre PO# HB044412

Description		Livrer/Ship	B/O
1.	mirror 28663	12	0
2.	mirror 12183	12	0

RECEIVED
SEP 13 2019
DART AEROSPACE LTD.

BC Industrial.... 14 Old Forest....Kirkland, Quebec.. H9J2Z8
Phone 514-585-8907 bcpc1@videotron.ca

BC Industrial..... 14 Old Forest....Kirkland....Quebec....H9J-2Z8....Canada
Phone 514-585-8907 Email bcpci@videotron.ca

Certificate of Compliance

Sept 11 2019

Dart Aerospace Ltd
1270 Aberdeen
Hawkesbury, Ont
K6A 1K7

Attn: Chantal Lavoie

This is to confirm that the parts delivered on our

PS190911DA ✓

mirror 28663 ✓

mirror 12183

DAE
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conforms to the specifications outlined on your purchase
order HB044412

Thank you

Bryan Cameron

#TPS-GST-14264062

#TVQ-PST-1021696997

Terms 2%10 Net 30